



Universiteit
Leiden
The Netherlands

Palladium-catalyzed synthesis of carboxylic acid anhydrides from alkenes

Ramakrishnan, A.; Bouwman, E.; Romeijn, S.G.

Citation

Ramakrishnan, A., Bouwman, E., & Romeijn, S. G. (2023). Palladium-catalyzed synthesis of carboxylic acid anhydrides from alkenes. *Journal Of Catalysis*, 428.
doi:10.1016/j.jcat.2023.115192

Version: Publisher's Version

License: [Creative Commons CC BY 4.0 license](https://creativecommons.org/licenses/by/4.0/)

Downloaded from: <https://hdl.handle.net/1887/3716707>

Note: To cite this publication please use the final published version (if applicable).



Palladium-catalyzed synthesis of carboxylic acid anhydrides from alkenes

Ashok Ramakrishnan^a, Stefan G. Romeijn^b, Elisabeth Bouwman^{a,*}

^a Leiden Institute of Chemistry, Leiden University, Einsteinweg 55, 2333CC Leiden, the Netherlands

^b Leiden Academic Centre for Drug Research, Leiden University, Einsteinweg 55, 2333CC Leiden, the Netherlands

ARTICLE INFO

Keywords:

Hydroacyloxylation
Acid anhydrides
Carboxylic acids
Alkenes
Homogenous catalysis

ABSTRACT

Hydrocarbonylation of alkenes with nucleophiles – water, alcohols and amines, is widely studied and implemented in synthesis of fine chemicals and natural products. Here, an efficient and additive-free palladium-catalyzed hydrocarbonylation reaction of alkenes is described using carboxylic acids as the nucleophile, by which acid anhydrides are obtained in moderate to excellent yields. The relative concentrations of substrate and reagents play an important role in driving the reaction forward, which reaches an equilibrium at equimolar concentrations under a given CO pressure. A ligand-screening study revealed the use of electron-poor phosphine ligands to be crucial for obtaining higher rates of the catalytic reaction. Several substrates including unactivated alkenes were successfully converted to the corresponding symmetric as well as mixed anhydrides. An additional advantage of our synthetic procedure is that the obtained anhydrides can be converted to (primary) amides, thioesters or esters *in situ* via a simple one-pot derivatization reaction, since acid anhydrides are prone to degradation on isolation.

1. Introduction

Carboxylic acid anhydrides are important activated forms of carboxylic acids. In a survey reported by Sheppard and co-workers, it was found that 16% of the total procedures for amide bond formation above 300 g scale within Glaxo-Smith-Kline (GSK) are achieved *via* acid anhydrides [1]. Anhydrides have traditionally served as popular acylating reagents in amide coupling reactions employed in peptide chemistry [2,3], and the nucleophilic substitution of the acyl group in carboxylic acid anhydrides is one of the classical strategies in synthesis of esters, thioesters and amides. Several pharmaceutically relevant molecules are prepared from mixed anhydrides of the relevant carboxylate with pivalic acid, for cheaper and more selective nucleophilic substitution reactions. For example, Li and co-workers reported activation of a precursor acid by the formation of a mixed anhydride with pivalic acid; reaction of this anhydride with pseudoephedrine is one of the steps in the synthesis of Valnoctamide, a mild sedative (Scheme 1a) [4]. Anhydrides can also be used in electrophilic aromatic substitution reactions, as shown for the synthesis of DMP 777 (Scheme 1b) [5].

The conventional synthesis of anhydrides involves a reaction between a carboxylate salt and acyl chloride [6], although several methods are described using reagents such as DCC [7], thionyl chloride [8], Boc-

anhydride/MgCl₂ [9] or by light activation [10]. The process of transition-metal catalyzed carbonylation has gained attention as efficient, environmentally benign and highly atom-economical procedure for the synthesis of complex molecules from alkenes using carbon monoxide as C1 building block. Hydrocarbonylation reactions involving nucleophiles such as alcohols, water, and amines have been studied in great detail [11–13]. Although palladium-catalyzed carbonylation chemistry is well documented, the carbonylative synthesis of anhydrides (hydroacyloxylation) has never been studied in detail; reports on this reaction are scarce. Drent and co-workers reported the palladium-catalyzed synthesis of propionic anhydride from ethene and propionic acid [14,15], and Zoeller and co-workers reported the same reaction catalyzed by molybdenum (Scheme 2a) [16]. Synthesis of mixed anhydrides by carbonylative telomerization of 1,3-butadiene with benzoic or acetic acid was recently reported by Seidensticker and co-workers (Scheme 2b) [17]. In the course of our research, a study was reported on the synthesis of long chain alkyl anhydrides *via* palladium/triphenylphosphine-catalyzed carbonylation of alkenes with carboxylic acids in the presence of acid additives, resulting in nonanoic anhydride in a rather low yield of 40% [18]. The rather limited studies on hydroacyloxylation till date prompted us to investigate and address the underlying synthetic challenges. The main challenge of the reaction

* Corresponding author.

E-mail addresses: a.ramakrishnan@lic.leidenuniv.nl (A. Ramakrishnan), romeijn@ladr.leidenuniv.nl (S.G. Romeijn), bouwman@chem.leidenuniv.nl (E. Bouwman).

<https://doi.org/10.1016/j.jcat.2023.115192>

Received 6 September 2023; Received in revised form 23 October 2023; Accepted 30 October 2023

Available online 31 October 2023

0021-9517/© 2023 The Author(s). Published by Elsevier Inc. This is an open access article under the CC BY license (<http://creativecommons.org/licenses/by/4.0/>).

appears to be the low nucleophilicity of the carboxylate ion, to perform the necessary attack at a carbonyl carbon bound to the palladium center. The nucleophilicity of a carboxylate ion can be 10^6 fold lower than that of hydroxide, which by itself is a weaker nucleophile than an alkoxide and amine [19]. Resonance stabilization caused by the delocalization of the negative charge over the two oxygen atoms contributes to the low reactivity.

We herein present an efficient and additive-free Pd-catalyzed synthesis of carboxylic acid anhydrides from alkenes that is applicable to a wide range of substrates. Additionally and more importantly, we show that the reaction can be performed on substrates for which the corresponding carboxylic acid is not available, by making mixed anhydrides with 2,4,6-trichlorobenzoic acid or pivalic acid. These mixed anhydrides provide a means to catalytically make e.g. primary amides or esters from alkene substrates without the necessity to first make the symmetric anhydride.

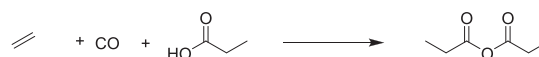
2. Results and discussion

2.1. Reaction considerations

The experimental details of the catalytic procedure are described in the Supporting Information (SI). Our initial studies were performed using styrene (**1**) and 3-phenylpropionic acid (**2n**) as the substrates; in Scheme 3, the products are shown that can be formed in this catalytic carbonylation reaction. Depending on the regioselectivity of the carbonylation step, two products can be formed initially: the linear-linear symmetric anhydride (**3nn**) and the branched-linear mixed anhydride (**3bn**). The mixed anhydride **3bn**, however, is relatively unstable and can undergo disproportionation [20], by reacting with **2n** to form **3nn** with the release of 2-phenylpropionic acid (**2b**). The thus formed branched acid **2b** may react with **1**, or with **3bn** in a disproportionation reaction to form branched-branched symmetric anhydride **3bb** with the release of **2n**. The latter reaction complicates reporting of conversion, as part of the starting carboxylic acid may be regenerated.

The initial catalytic studies were aimed at formation of the anhydrides and to obtain a condition for optimum yield, after which the selectivity of the reaction was investigated during ligand screening. After catalytic reactions, the reaction mixtures were treated with pyrrolidine in a derivatization reaction to confirm the formation of acid anhydrides. This derivatization was also used as a means to understand selectivity as described later in this article. We implemented UPLC analysis for quantification of total carboxylic acid (**2**) and anhydride (**3**) yield, and GC analysis to quantify conversion of **1** in the catalytic reaction mixture. The calculated conversion of **1** is accounted with an estimated error of $\pm 5\%$. Treatment of the analytical data is described in Section S2.3.

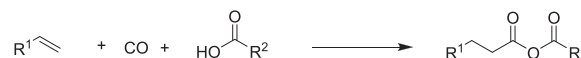
a) Ethene as substrate¹⁴⁻¹⁶



b) 1,3-Butadiene as substrate¹⁷



c) Common alkenes as substrate



This work: >C5 alkenes, mild, additive-free

Scheme 2. Carbonylation reactions to synthesize carboxylic acid anhydrides.

2.2. Temperature and solvent screening

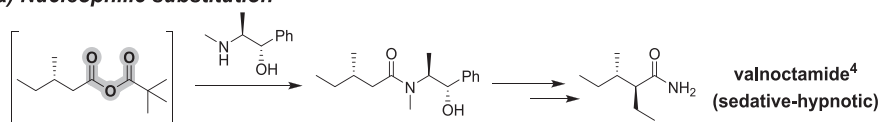
We began our initial investigations using Pd(OAc)₂ in combination with 1,4-bis(diphenylphosphanyl)butane (dppb) as catalytic system. We performed a preliminary screening of solvents and temperatures to find conditions in which anhydrides were formed. In Fig. 1 a comparison is shown of total anhydride yield and substrate conversion in toluene and 1,2-dichloroethane (DCE) at various temperatures. The formation of anhydrides was observed for reactions that were carried out at a temperature of 85 °C in toluene, diglyme, anisole or DCE (Table S1). At temperatures higher than 85 °C, polymerization of **1** was the predominant reaction and anhydrides were observed only in trace amounts; also at 85 °C some polymerization took place, but more significantly in DCE than in toluene. As the temperature was lowered to 70 °C, a total anhydride yield of 65% was reached in DCE with full selectivity. The CO-pressure curve recorded during the reaction (Fig. S1) indicates that after 15 h the reaction stops. At temperatures of 55 °C or lower, the reaction becomes slower and little or no anhydride is formed.

2.3. Influence of additives and catalyst loading

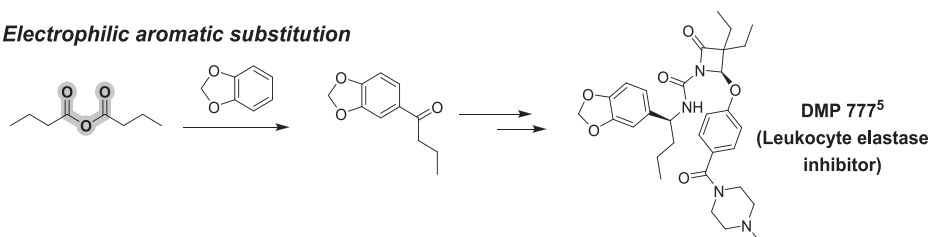
In attempts to improve the yield, several additives such as *p*-toluenesulfonic acid (*p*-TsOH) and camphorsulfonic acid (10-CSA), commonly used as co-catalyst in hydroalkoxycarbonylation and hydroxycarbonylation reactions [11,12], silver triflate, a Lewis acid used in hydroacylation reactions [21], and lithium salts were tested at a concentration of 5 mol% (Table S3). The use of sulfonic acids as additives proved deleterious to catalysis. Addition of lithium chloride slowed down the reaction which may be attributed to coordination of the chloride ion to the metal center. In addition, a reaction was carried out with double catalyst loading (Table S5), but this did not significantly

Synthetic applications

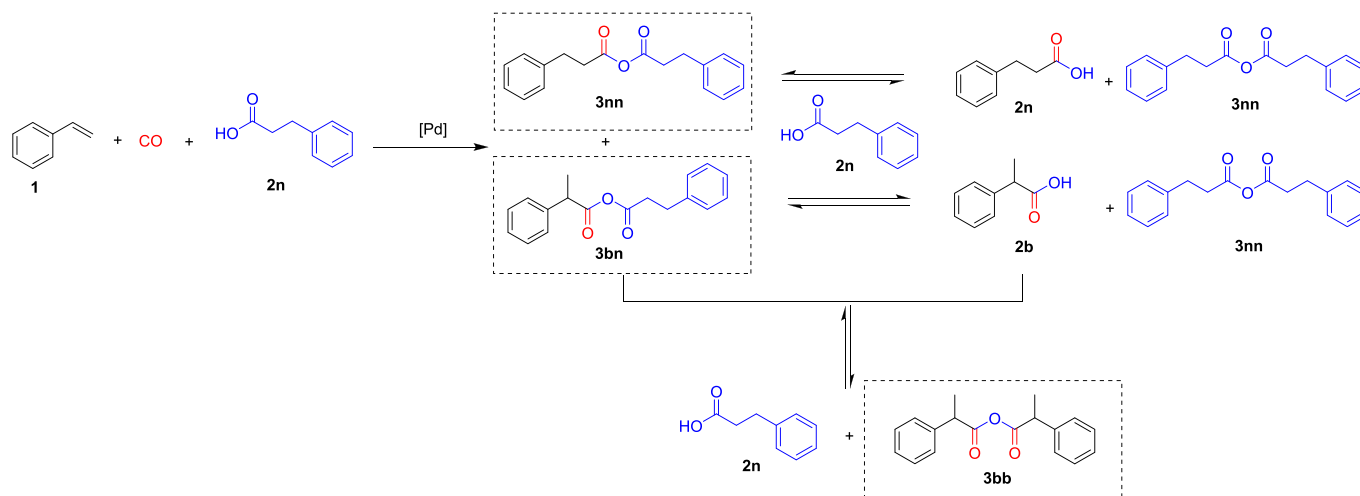
a) Nucleophilic substitution



b) Electrophilic aromatic substitution



Scheme 1. Examples of acid anhydrides as intermediates or reagents in synthetic procedures.



Scheme 3. Possible products formed from carbonylation and disproportionation in Pd-catalyzed carbonylation of **1** with **2n**.

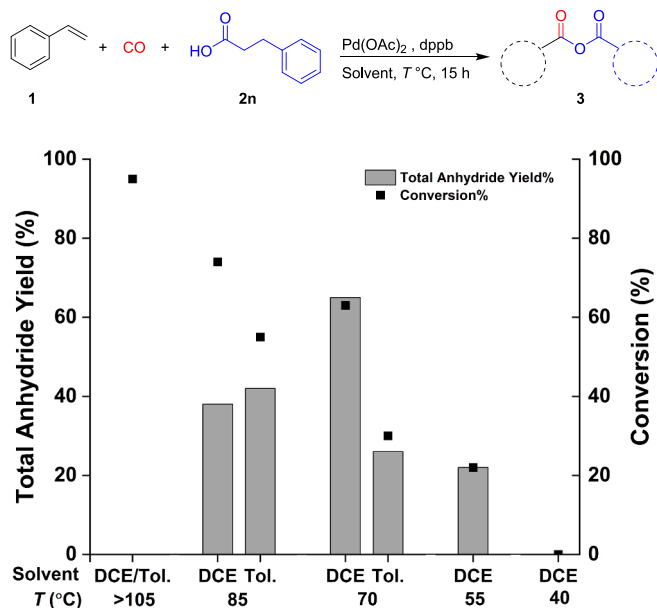


Fig. 1. Pd catalyzed carbonylation of **1** with **2n**: Screening of temperature in DCE and toluene (Tol.). Reaction conditions: **1** (10.5 mmol), **2n** (10 mmol), Pd(OAc)₂ (0.05 mmol), dppb (0.1 mmol), CO (50 bar), temperature *T* °C, solvent (6 mL), 15 h. Conversion % based on **1** (black squares; right y-axis), determined by GC using undecane as internal standard. Total anhydride yield % (grey bars; left y-axis) determined with UPLC using benzamide as internal standard. (See also Table S1, S2).

improve the yield. However, flattening of the CO-pressure curve occurred approximately 5 h earlier than the usual 15 h (Fig. S2), in agreement with a higher reaction rate.

2.4. Influence of the relative ratio of substrate and reagents

The calculated ΔG of a simple hydrocarbonylation reaction of ethene and propionic acid in the gas phase is -3.8 kcal/mol, whereas the value of $+5.0$ kcal/mol for the reaction of **1** with **2n** indicates that this reaction might be endergonic (Section S4.8.3). We attribute the apparent positive ΔG to limitations of the computational method, as we do observe the reaction to occur. However, these calculated reaction energies being close to zero indicates that the reaction might be an equilibrium. With the aim to drive this equilibrium towards the desired

anhydrides, the reaction was thus carried out using different relative ratios of substrates and reagents; the results of these experiments are shown in Fig. 2. The use of equimolar ratio of substrates **1** and **2n** but a CO pressure of 65 bar resulted in an increased yield of anhydrides up to 75%. Maintaining the CO pressure at 50 bar and doubling the relative amounts of **1** or **2n** with respect to each other also resulted in increased yields. The highest yield of anhydrides of 95–97%, based on **2n** as the limiting reagent, was obtained for reactions using a ratio **1**:**2n** of 2:1. As expected, a CO pressure lower than 50 bar results in lower yields (Table S7). For all reactions, the total anhydride yields are based on the limiting reagent (**1** or **2n**). Conversion cannot be calculated on the limiting reagent **2n** in reactions using **1** in excess, since **2n** can be regenerated via disproportionation reactions as explained above, whilst the overall mass balance is maintained. Thus, the conversion of **1** in these reactions can be larger than 50%, owing to the formation of **2n**/**2b**. Conversion based on **1** in reactions using **2n** in excess was in agreement with the product formation (within experimental error).

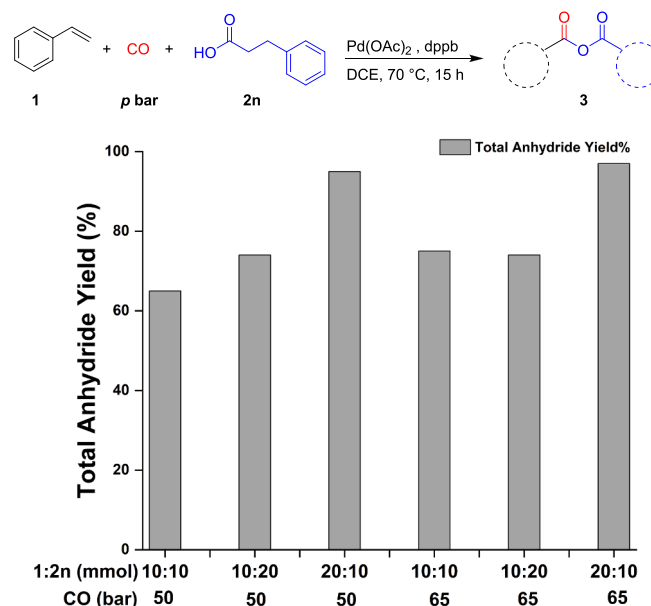


Fig. 2. Pd-catalyzed carbonylation of **1** with **2n**: Variation in relative amounts of substrates. Reaction conditions: Pd(OAc)₂ (0.05 mmol), dppb (0.1 mmol), 70 °C, DCE (6 mL), 15 h. Total anhydride yield (%) based on the limiting reagent, grey bars) determined by UPLC using benzamide as internal standard. (See also Table S7, S8).

2.5. Reaction analysis and regioselectivity

Having established a catalytic system producing anhydrides in good yield and selectivity, we set out to analyze the regioselectivity of the reaction. The reaction mixtures were analyzed with ^1H NMR, and the signals for **3nn**, **3bn** and **3bb** could be clearly distinguished (Fig. S9). For further analysis of the regioselectivity, the reaction mixtures were treated with pyrrolidine in basic conditions (see Scheme 4, and Section S3c for the procedure). The formed anhydrides are expected to react fully to form one equivalent of amide and one equivalent of carboxylic acid. Derivatization of conventionally prepared **3bn** with pyrrolidine yielded 69% selectivity towards the linear amide (**4n**), indicating a slight preference of the amidation reaction to occur at the least hindered carbonyl group. This allowed us to calculate and validate the selectivity of catalytic reactions by looking at the composition of the amides formed on derivatization using gas chromatography (Section S4.7).

Analysis of a catalytic reaction mixture (**1**:**2n** = 2:1, 50 bar CO; Table S7, entry 2) with NMR showed that the produced anhydrides comprised approximately 74% of **3nn**, 26% of **3bn** and only trace amounts of **3bb**. Derivatization of the reaction mixture with pyrrolidine yielded 95% amide **4**, with a selectivity for **4n**:**4b** of 92:8, in agreement with the 69% selectivity for **4n** in the derivatization of pure **3bn**.

Several ligands were tested in our optimized catalytic conditions to investigate which features of these ligands dictate conversion and regioselectivity (Table 1). Changing the chain length of the backbone of dppb (**L1** and **L2**) resulted in decreased yields. Use of the four-carbon bridged ligand **L3** resulted in a similar yield to dppb but with a selectivity of 67% towards **3nn**. The catalytic system containing **L4** with a xylene backbone, essentially providing a rigid *cis*-coordination, resulted in lower reaction rate, producing a lower yield of 32%, but with exclusive selectivity for **3nn**. Unfortunately, a temperature of 85 °C did not improve the yield; instead the catalytic system with **L4** deactivated by formation of palladium black.

The ligand **L5** with electron-donating *t*-butyl groups is well-known for its use in the catalytic system for methoxycarbonylation [22,23]. However, its use in our reaction yielded no product. Catalytic reactions using ligands **L6** and **L7** resulted in 32% and 70% of total anhydride yield. With **L6**, the selectivity for **3nn** was more than 99%, and although the yield increased to 78% on performing the reaction at 85 °C, the selectivity for **3nn** decreased to 80%. A catalytic system involving the monodentate ligand **L8** [24], produced all the three anhydrides in the ratio 42:44:14 (**3nn**:**3bn**:**3bb**) with a total yield of 62%. A reaction using 2-phenylpropionic acid (**2b**) as carboxylic acid co-substrate with the catalytic system comprising **L8** selectively produced **3bb** in a total yield of 65% after 20 h.

2.6. Substrate scope

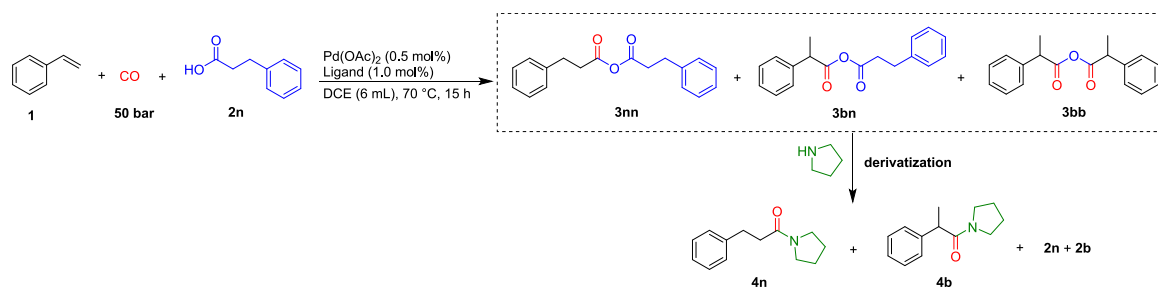
To investigate the scope of the catalytic reaction, various substrates were subjected to the optimized conditions, using commercially available dppb as the ligand (Table 2). The catalytic system was assessed for the synthesis of various symmetric carboxylic anhydrides starting from alkenes and their corresponding carboxylic acids. The anhydrides

formed in the reactions were reacted with amine (pyrrolidine/aniline) or alcohol (benzyl alcohol) to form amides or esters which were isolated as proof of anhydride formation.

Styrene-based substrates with electron-donating groups at *para* or *ortho* positions gave excellent yields with high selectivity towards linear amide on derivatization (entries 2 and 4). The use of *m*-methoxystyrene resulted in a slightly lower yield of 76% linear derivatized amide (entry 3), due to lower reaction rate as observed from the CO pressure drop. The reaction works also for substrates with electron-withdrawing substituents; *p*-fluorostyrene, *m*-chlorostyrene, and *o*-chlorostyrene yielded 94%, 75% and 62% linear amide product, respectively (entries 5–7). Symmetric anhydride formation starting from unactivated aliphatic alkenes (C6 to C15) gave moderate to excellent yields of 46–92% of the derivatized amides (entries 8–10). NMR analysis of the catalytic reaction mixture of entry 8 showed no presence of mixed or symmetric branched anhydrides. Cyclic alkenes, such as cyclohexene and cyclopentene with their corresponding carboxylic acids resulted in 36% and 78% yield of the aniline amides on derivatization (entries 11 and 12). In most of the reactions, the CO pressure was still decreasing at the end of 15 h reaction time, indicating that the catalysis was still ongoing. Hence, yields could be further improved just on prolonging the reaction time as demonstrated for the reaction of 1-octene over a time of 24 h (entry 9). The catalytic conditions described by Leitner and co-workers [18] for the reaction of 1-octene and nonanoic acid at a 10 mmol scale in our hands resulted in only 12% yield of nonanoic anhydride as determined with NMR (entry 9, condition [f]).

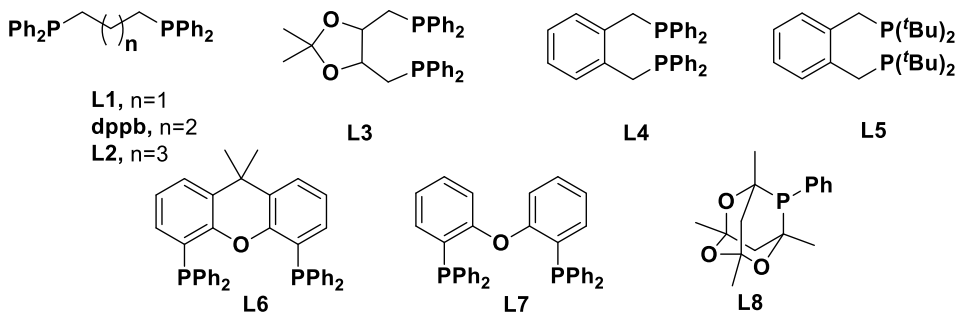
We investigated the use of 2,4,6-trichlorobenzoic acid and pivalic acid for the synthesis of mixed anhydrides, beneficial for alkenes of which the corresponding carboxylic acids are not commercially available. A recognized method in organic synthesis of esters or amides is the Yamaguchi protocol which involves 2,4,6-trichlorobenzoyl-based mixed anhydride serving as a precursor [25–27]. The synthesis of a Yamaguchi-based mixed anhydride required use of a different solvent system due to low solubility of 2,4,6-trichlorobenzoic acid in various solvents. Starting from **1** and 2,4,6-trichlorobenzoic acid in a solvent system containing 17% diethyl ether in DCE, we obtained only amide **4** in a total yield of 58% (**4n**:**4b** 79:21) after derivatization, with the yield of linear amide **4n** accounting to 46% (entry 13).

Reaction of **1** with pivalic acid in equimolar and 2:1 ratio resulted in 44 and 68% amide **4** (**4n**:**4b** as 78:22 in both cases) after derivatization, with the yield of linear amide **4n** as 34 and 53%, respectively (entry 14). An estimated 7–11% of **3nn** was observed on NMR analysis of the reaction mixtures of **1** and pivalic acid, indicating disproportionation to occur during the reaction. The reaction of pentafluorostyrene with pivalic acid (entry 15) produced 29% linear amide on derivatization. The use of pivalic acid for the synthesis of mixed anhydrides was investigated for several derivatives of 10-undecenol. Use of the benzoate ester of 10-undecenol resulted in 34% of the corresponding linear amide (entry 16). *t*-Butyldimethylsilyl ether of 10-undecenol as the substrate resulted in formation of palladium black and not a trace of desired product was obtained (entry 17). The phosphinate ester of 10-undecenol resulted in 37% of the desired benzyl ester on derivatization with benzyl alcohol (entry 18). In the reactions of deactivated alkenes (entries 15,16



Scheme 4. Products obtained on derivatization of Pd-catalyzed hydroacyloxycarbonylation reactions of **1** and **2n** with pyrrolidine.

Table 1

Pd-catalyzed carbonylation of **1** with **2n**: Influence of ligands.^[a]

Ligand	Total Anhydride (3) Yield (%) ^[b]	3nn:3bn ^[c]	Yield (%) of 4 and regioselectivity (4n:4b) based on derivatization ^[d]
None	0	0	0
dppb	95	74:26	95 (92:8)
L1	40	>99:-	40 (>99:-)
L2	58	74:26	59 (91:9)
L3	91	67:33	92 (91:9)
L4 ^[f]	32	>99:-	33 (>99:-)
L4 ^{[e][f]}	28	>99:-	28 (>99:-)
L5 ^[f]	0	0	0
L6	32	>99:-	32 (>99:-)
L6 ^[e]	78	80:20	79 (94:6)
L7	70	82:18	71 (95:5)
L8	62 ^[h]	42:44:14 ^[i]	62 (80:20)
L8 ^[g]	65 ^[h]	>99 (3bb) ^[j]	65 (>99)

[a] Reaction conditions: **1** (20.2 mmol), **2n** (10 mmol), CO (50 bar), Pd(OAc)₂ (0.05 mmol), diphosphine (0.1 mmol) or monophosphine ligand (0.2 mmol), 70 °C, DCE (6 mL), 15 h; [b] Total anhydride **3** yield (%; based on carboxylic acid as limiting reagent) determined by UPLC using benzamide as internal standard; [c] 3nn:3bn ratio determined with NMR of crude reaction mixture; 3bb was found in trace amounts in all reactions unless mentioned otherwise; [d] Yield (%; based on carboxylic acid as limiting reagent) and regioselectivity (4n:4b) on derivatization determined by GC using undecane as internal standard; [e] Temperature of 85 °C instead of 70 °C; [f] Ligand used at 0.075 mmol instead of 0.1 mmol; [g] 2-Phenylpropionic acid (**2b**) was used instead of **2n**, 20 h instead of 15 h; [h] Total anhydride yield (%; based on carboxylic acid as limiting reagent) determined by NMR with dibromomethane as internal standard; [i] 3nn:3bn:3bb reported instead of 3nn:3bn; [j] Amount of 3bb determined by NMR with dibromomethane as internal standard, 3bn and 3nn found in traces. (See also Table S9, S10).

and 18) with pivalic acid, the CO pressures were still dropping after the reactions of 20 h, indicating that catalysis was still in progress but at lower rates. A higher catalyst loading accelerates catalysis as shown for entry 16, wherein a yield of 73% derivatized amide was achieved at a catalyst loading of 2 mol%.

2.7. Other synthetic applications

The catalytic synthesis of primary amides from alkenes in hydroaminocarbonylation reactions, using ammonia as the nucleophile, is challenging for several reasons. In the presence of ammonia it is difficult to create the metal-hydride species necessary for catalysis, and the use of a strong acid as co-catalyst results in formation of ammonium salts. Additionally, formation of ammine complexes may cause deactivation of transition metal catalysts [28,29]. Primary amides may be used in synthesis of primary amines which are otherwise difficult to obtain via hydroaminomethylation reactions as they readily alkylate resulting in formation of secondary and/or tertiary amines [30].

Addition of ammonia to the reaction mixture after formation of the anhydrides **3** results in the formation of the corresponding primary amide in a yield of 85% (l:b 87:13) (Scheme 5). Similarly, thioesters are obtained in a yield of 93% (l:b 87:13) upon reaction of the anhydrides with thiols, which are known poisons for transition metal catalysts [31,32]. The benzyl thioesters that are thus formed can be debenzylated to form thiocarboxylic acids. The carboxylic acid that is released on derivatization of acid anhydrides can be recycled, thus ensuring an overall sustainable process. Recently, a strategy to derivatize anhydrides yielding two equivalents of derivatized products without generation of carboxylic acids was reported, expanding the utility of our new catalytic procedure for the synthesis of acid anhydrides [33].

2.8. Mechanistic considerations

When **1** and **2n** were used in equivalent amounts the yield of anhydride never exceeded 67%. Our suspicion that the reaction is actually an equilibrium, preventing full conversion of the substrates, is supported by the calculated ΔG of -3.8 kcal/mol for the reaction of ethene and propionic acid and the effects of changing the relative ratios of the reactants on the yield of the reaction. To further investigate this reaction equilibrium, a mixture of equivalent amounts (2.5 mmol) of **1**, **2n** and **3nn** was subjected to our catalytic conditions. This resulted in formation of only an additional 0.7 mmol of anhydride at the end of 15 h reaction time, thus yielding a total anhydride content of 3.2 mmol (total anhydride yield of 64%) (Scheme 6). Moreover, catalytic reaction conditions applied to pure **3nn** resulted in the formation of a small amount of **1**, confirming the reversibility of the hydrocarbonylation reaction. The reversed reaction most likely occurs via oxidative addition of **3nn** to a Pd(0) species [34,35], which upon release of CO and subsequent β -hydrogen elimination results in formation of **1** (Scheme 6).

A plausible catalytic cycle of the reaction is shown in Scheme 7, following the conventional hydride pathway [36–38]. The carboxylic acid substrate in the reaction mixture aids in the formation of a palladium–hydride containing a carboxylate counter anion by protonation of an intermediate Pd(0) species. Coordination of the alkene followed by hydride migration results in the formation of an alkyl-palladium intermediate, and subsequent coordination of CO and migration of the alkyl group forms an acyl-palladium intermediate. The final anhydride product may be formed via coordination of the carboxylate ion followed by reductive elimination, or, by a direct nucleophilic attack at the acyl group by the carboxylic acid or carboxylate ion to produce an intermediate hydroxy-acyloxy-alkyl palladium intermediate which upon

Table 2

Pd-catalyzed carbonylation of alkenes with carboxylic acids: Substrate scope.

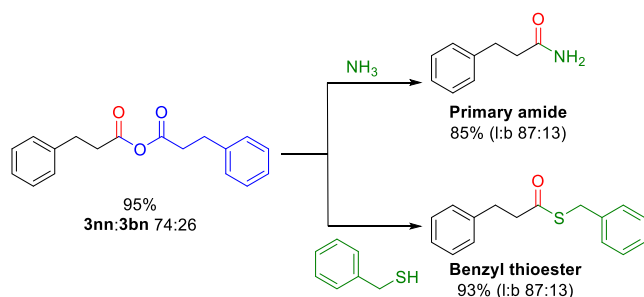
alkene + CO + carboxylic acid			Pd(OAc) ₂ (0.5 mol%) dppb (1.0 mol%) DCE (6 mL), 70 °C, 15-20 h		[anhydride]	derivatization	amide/ester ^[b]
Symmetric anhydrides ^[a]							
Entry	Alkene	Carboxylic acid	Derivatized product	Entry	Alkene	Carboxylic acid	Derivatized product
[1]			 87% ^[c] 85%	[7]			 62%
[2]			 89%	[8]			 92%
[3]			 76%	[9]			 65% 94% ^[e] * 12% ^[f]
[4]			 93%	[10] ^[d]			 46%
[5]			 94%	[11]			 78%
[6]			 75%	[12]			 36%
Mixed anhydrides ^[a]							
[13] ^[h]			 46% ^[c]	[16]			 34% 73% ^[i]
[14]			 53% ^[c] 34% ^[i]	[17]			 0%
[15]			 29%	[18]			 37%

Reaction conditions: [a] alkene (20 mmol), carboxylic acid (10 mmol), CO (50 bar), Pd(OAc)₂ (0.05 mmol), dppb (0.1 mmol), 70 °C, DCE (6 mL), 15 h; [b] isolated yield (%; based on carboxylic acid as limiting reagent); [c] Yield (%; based on carboxylic acid as limiting reagent) of linear amide determined by GC using undecane as internal standard; [d] alkene (5 mmol) and carboxylic acid (2.5 mmol) scale; [e] 24 h instead of 15 h; [f] Reaction conditions (reported by Leitner and co-workers, ref 18): 1-octene (10 mmol), nonanoic acid (11 mmol), CO (50 bar), Pd(OAc)₂ (0.02 mmol), triphenylphosphine (0.4 mmol), trifluoroacetic acid (0.8 mmol), 150 °C, toluene (9 mL), 8 h; * yield% is reported for nonanoic anhydride determined by NMR analysis with dibromomethane as internal standard. [g] alkene (10 mmol), pivalic acid (5 mmol), CO (50 bar), Pd(OAc)₂ (0.025 mmol), dppb (0.05 mmol), 70 °C, DCE (6 mL), 20 h; [h] 1 (5 mmol), 2,4,6-trichlorobenzoic acid (2.5 mmol), Pd(OAc)₂ (0.025 mmol), dppb (0.05 mmol), 70 °C, diethyl ether/DCE (1/6 mL), 20 h. [i] alkene:pivalic acid used at 5:5 mmol instead of 10:5 mmol. [j] Pd(OAc)₂ (0.10 mmol), dppb (0.20 mmol).

β-hydrogen elimination releases the product and regenerates the Pd hydride [39]. The deleterious effect on catalysis of the addition of chloride salts may indicate that coordination of the carboxylate ion is essential for catalysis. The addition of sulfonic acids as co-catalyst hampers the formation of carboxylate ions, and either inhibits nucleophilic attack or coordination of the carboxylate ion.

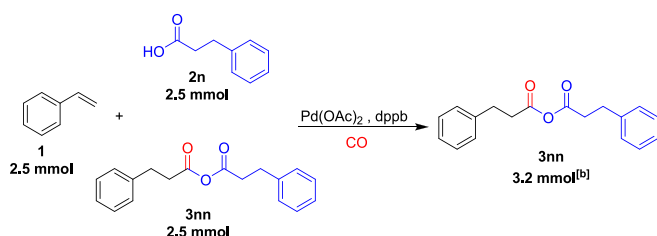
3. Conclusions

In summary, we developed a novel catalytic way to synthesize acid anhydrides from alkenes. Using different alkenes and carboxylic acid co-substrates, symmetric as well as mixed anhydrides could be synthesized in moderate to excellent yields. The low ΔG of the reaction causes an equilibrium of the reactants and products and hence, a change in relative amounts of reagents is necessary to drive the reaction forward. The presence of electron-withdrawing groups on the phosphorus atom of the

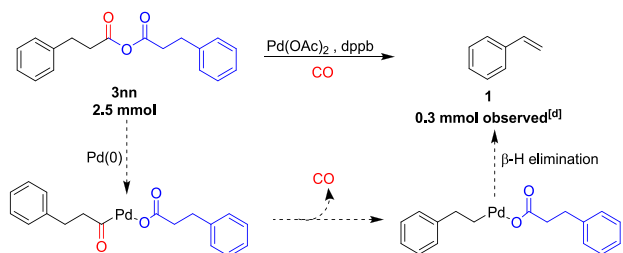


Scheme 5. Applications of carbonylative synthesized acid anhydrides to produce primary amide and thioester. (Yield % based on **2n** as limiting reagent).

Catalysis with pre-mixed acid anhydride and substrates^[a]

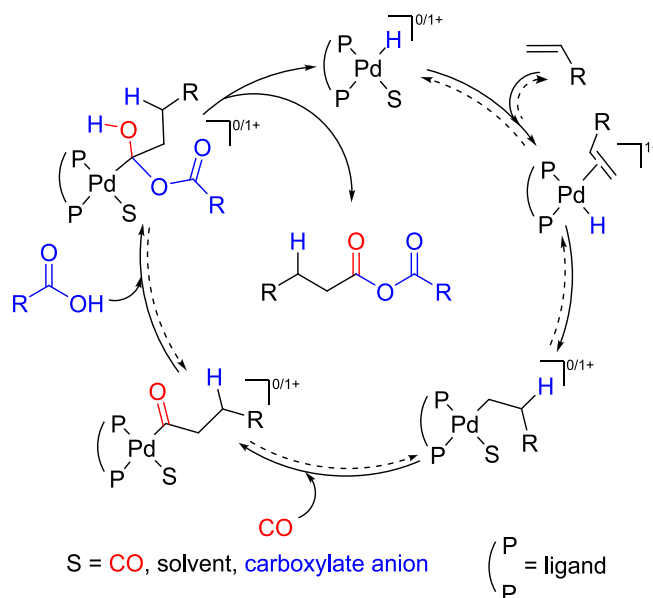


Acid anhydride in catalytic conditions^[c]



Scheme 6. Control experiments. [a] reaction conditions: **1** (2.5 mmol), **2n** (2.5 mmol), **3nn** (2.5 mmol), CO (50 bar), $\text{Pd}(\text{OAc})_2$ (0.025 mmol), dppb (0.05 mmol), 70 °C, DCE (6 mL), 15 h. [b] Yield determined by UPLC using benzamide as internal standard. [c] reaction conditions: **3nn** (2.5 mmol), CO (50 bar), $\text{Pd}(\text{OAc})_2$ (0.025 mmol), dppb (0.05 mmol), 70 °C, DCE (6 mL), 15 h. [d] Yield determined by GC using undecane as internal standard.

ligand in the catalytic system is crucial for this catalytic reaction. The electron-poor phosphorus ligands make the palladium center more electrophilic, facilitating coordination of weak nucleophiles [40], and thus activating the poorly nucleophilic carboxylate anion (or carboxylic acid) to react with the palladium-acyl intermediate. From the reactions of **1** with **2n**, pivalic acid, and 2,4,6-trichlorobenzoic acid we observe a difference in the linearity of the amide produced on derivatization, which is indicative of the different composition of anhydrides formed in each of the reactions. Therefore, a screening study using different carboxylic acid co-substrates may provide more insight on how these co-substrates influence the regioselectivity in product formation. Generally, isolation of acid anhydrides from a reaction mixture is difficult since they are susceptible to hydrolysis, and as especially mixed anhydrides may also undergo disproportionation. The catalytic procedure reported herein provides a general two-step, one-pot procedure to add various functional groups to alkenes, including primary or secondary amides as well as esters or thioesters, which otherwise might require special conditions for each conversion. We have shown that the reaction can be performed on substrates for which the corresponding carboxylic acid is not available, by making mixed anhydrides with 2,4,6-trichlorobenzoic acid or pivalic acid, providing a means to catalytically make e.g.



Scheme 7. Proposed mechanism of the palladium-catalyzed hydroacyloxycarbonylation reaction.

primary amides or esters from alkene substrates without the necessity to first make the symmetric anhydride.

4. Experimental section

4.1. General carbonylation procedure

Palladium acetate (11.2 mg; 0.5 mol%), 1,4-diphenylphosphinobutane (dppb, 42.7 mg; 1.0 mol%) and carboxylic acid (if solid) (10.0 mmol; 1.0 equiv) were weighed in a clean and dried glass liner containing an oven-dried stirring bar in open air. The glass liner was fitted inside a 100 mL stainless steel Parr autoclave and the autoclave was closed. The autoclave was connected to the Schlenk line and subjected to five cycles of evacuation and refilling with nitrogen gas. Degassed and dried 1,2-dichloroethane (DCE, 6.0 mL) and/or required volume of degassed liquid carboxylic acid (10.0 mmol; 1.0 equiv) was charged by standard Schlenk techniques and the mixture was stirred for one hour. After one hour, the required volume of degassed and dried alkene (20.0 mmol; 2.0 equiv.) was added using standard Schlenk procedures and the autoclave was closed and disconnected from the Schlenk line. The autoclave was transferred to the HEL PB4 polyblock and connected to the gas lines. The lines connecting the autoclave were flushed with N_2 (30 bar $\times$ 3). The autoclave was flushed with CO (30 bar $\times$ 1) and then charged with CO to 50 bar. The autoclave was stirred at 350 rpm and heated for a specified time at reaction temperature of 70 °C. At the end of the reaction, the autoclave was cooled using an ice-bath for 30 min and depressurized slowly. After 30 min of thawing, the reaction mixture was transferred to a 10 mL volumetric flask and adjusted to 10 mL using dichloromethane (DCM). The reaction mixture was analyzed by GC, UPLC and NMR techniques as described in SI and a volume of the reaction mixture was subjected to derivatization, after which the derivatized product was isolated via column chromatography.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

No data was used for the research described in the article.

Acknowledgments

We gratefully acknowledge Prof. Dr. Wim Jiskoot (deceased) for his help with establishing a reliable analytical method for the detection and quantification of acid anhydrides. We thank Prof. Dr. Eite Drent for the fruitful discussions and feedback provided during this research, Hans van den Elst for HRMS measurements and Matthijs Hakkenes for computational calculations. We thank the Leiden Institute of Chemistry for funding this research.

Appendix A. Supplementary material

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.jcat.2023.115192>.

References

- [1] M.T. Sabatini, L.T. Boulton, H.F. Sneddon, T.D. Sheppard, A Green Chemistry Perspective on Catalytic Amide Bond Formation, *Nat Catal.* 2 (2019) 10–17, <https://doi.org/10.1038/s41929-018-0211-5>.
- [2] N.F. Albertson, Synthesis of Peptides with Mixed Anhydrides, in: *Organic Reactions*, John Wiley & Sons, Ltd, 2011: pp. 157–255. <https://doi.org/10.1002/0471264180.or012.04>.
- [3] A. El-Faham, F. Albericio, Peptide Coupling Reagents, More than a Letter Soup, *Chem. Rev.* 111 (2011) 6557–6602, <https://doi.org/10.1021/cr100048w>.
- [4] B.-F. Li, R.M. Hughes, J. Le, K. McGee, D.J. Gallagher, R.S. Gross, D. Provencal, J. P. Reddy, P. Wang, L. Zegelman, Y. Zhao, S.E. Zook, Efficient Synthesis of (2S,3S)-2-Ethyl-3-Methylvaleramide Using (1S,2S)-Pseudoephedrine as a Chiral Auxiliary, *Org. Process Res. Dev.* 13 (2009) 463–467, <https://doi.org/10.1021/op800260j>.
- [5] L. Storace, L. Anzalone, P.N. Confalone, W.P. Davis, J.M. Fortunak, M. Giangiordano, J.J.Jr. Haley, K. Kamholz, H.-Y. Li, P. Ma, W.A. Nugent, R.L.Jr. Parsons, P.J. Sheeran, C.E. Silverman, R.E. Waltermire, C.C. Wood, An Efficient Large-Scale Process for the Human Leukocyte Elastase Inhibitor, DMP 777¹, *Org. Process Res. Dev.* 6 (2002) 54–63. <https://doi.org/10.1021/op015507o>.
- [6] T.W.G. Solomons, C.B. Fryhle, S.A. Snyder, in: *Solomons' Organic Chemistry*, Global Edition, 13th ed., John Wiley & Sons, Ltd, 2023: pp. 773–824.
- [7] C.A.G.N. Montalbetti, V. Falque, Amide Bond Formation and Peptide Coupling, *Tetrahedron* 61 (2005) 10827–10852, <https://doi.org/10.1016/j.tet.2005.08.031>.
- [8] F. Kazemi, A.R. Kiasat, Dabco/SOCl₂, Mild, and Convenient Reagent for the Preparation of Symmetrical Carboxylic Acid Anhydrides, Phosphorus, Sulfur, and Silicon and the Related Elements 178 (2003) 2287–2291, <https://doi.org/10.1080/713744563>.
- [9] G. Bartoli, M. Bosco, A. Carlone, R. Dalpozzo, E. Marcantoni, P. Melchiorre, L. Sambri, Reaction of Dicarboxates with Carboxylic Acids Catalyzed by Weak Lewis Acids: General Method for the Synthesis of Anhydrides and Esters, *Synthesis* (2007) 3489–3496, <https://doi.org/10.1055/s-2007-990812>.
- [10] T. McCallum, L. Barriault, Light-Enabled Synthesis of Anhydrides and Amides, *J. Org. Chem.* 80 (2015) 2874–2878, <https://doi.org/10.1021/acs.joc.5b00003>.
- [11] P. Kalck, M. Urrutigoity, O. Dechy-Cabaret, Hydroxy- and Alkoxy-carboxylations of Alkenes and Alkynes, in: M. Beller (Ed.), *Catalytic Carbonylation Reactions*, Springer, Berlin, Heidelberg, 2006, pp. 97–123, https://doi.org/10.1007/3418_018.
- [12] A. Brennfürer, H. Neumann, M. Beller, Palladium-Catalyzed Carbonylation Reactions of Alkenes and Alkynes, *ChemCatChem* 1 (2009) 28–41, <https://doi.org/10.1002/cctc.200900062>.
- [13] S. Cai, H. Zhang, H. Huang, Transition-Metal-Catalyzed Hydroaminocarbonylations of Alkenes and Alkynes, *Trends Chem.* 3 (2021) 218–230, <https://doi.org/10.1016/j.trechm.2020.11.006>.
- [14] E. Drent, E. Kragtwijk, D.H.L. Pello, Carbonylation of Olefins, CA2059233C, 2003.
- [15] E. Drent, R.H. van der Made, R.I. Pugh, Processes for the Preparation of a Carboxylic Anhydride and Use of the Carboxylic Anhydride as an Acylation Agent, WO2003070679A1, 2003.
- [16] J.R. Zoeller, E.M. Blakely, R.M. Moncier, T.J. Dickson, Molybdenum Catalyzed Carbonylation of Ethylene to Propionic Acid and Anhydride, *Catal. Today* 36 (1997) 227–241, [https://doi.org/10.1016/S0920-5861\(96\)00222-2](https://doi.org/10.1016/S0920-5861(96)00222-2).
- [17] K. Hares, D. Vogelsang, C.S. Wernsdörfer, D. Panke, D. Vogt, T. Seidensticker, Palladium-Catalyzed Synthesis of Mixed Anhydrides via Carbonylative Telomerization, *Catal. Sci. Technol.* 12 (2022) 3992–4000, <https://doi.org/10.1039/D2CY00486K>.
- [18] J. October, K. Köhnke, N. Thanheuser, A.J. Vorholt, W. Leitner, Reppe-Carbonylation of Alkenes with Carboxylic Acids: A Catalytic and Mechanistic Study, *Eur. J. Org. Chem.* 2022 (2022) e202201018.
- [19] M.L. Bender, Mechanisms of Catalysis of Nucleophilic Reactions of Carboxylic Acid Derivatives, *Chem. Rev.* 60 (1960) 53–113, <https://doi.org/10.1021/cr60203a005>.
- [20] I. Trabelsi, K. Essid, M.H. Frikha, Synthesis of Mixed Anhydrides of Fatty Acids: Stability and Reactivity, *Ind. Crop. Prod.* 97 (2017) 552–557, <https://doi.org/10.1016/j.indcrop.2017.01.003>.
- [21] L.J. Gooßen, N. Rodríguez, K. Gooßen, Carboxylic Acids as Substrates in Homogeneous Catalysis, *Angew. Chem. Int. Ed.* 47 (2008) 3100–3120, <https://doi.org/10.1002/anie.200704782>.
- [22] J. Vondran, M.R.L. Furst, G.R. Eastham, T. Seidensticker, D.J. Cole-Hamilton, Magic of Alpha: The Chemistry of a Remarkable Bidentate Phosphine, 1,2-Bis(di-tert-butylphosphinomethyl)benzene, *Chem. Rev.* 121 (2021) 6610–6653, <https://doi.org/10.1021/acs.chemrev.0c01254>.
- [23] E. Drent, R. Ernst, W.W. Jager, Process for the Carbonylation of a Conjugated Diene, WO2004103948A1, 2004.
- [24] J.H. Downing, J. Floure, K. Heslop, M.F. Haddow, J. Hopewell, M. Lusi, H. Phetmung, A.G. Orpen, P.G. Pringle, R.I. Pugh, D. Zambrano-Williams, General Routes to Alkyl Phosphatrimoxadamantane Ligands, *Organometallics* 27 (2008) 3216–3224, <https://doi.org/10.1021/om800141y>.
- [25] J. Inanaga, K. Hirata, H. Saeki, T. Katsuki, M. Yamaguchi, A Rapid Esterification by Means of Mixed Anhydride and its Application to Large-ring Lactonization, *BCSJ.* 52 (1979) 1989–1993, <https://doi.org/10.1246/bcsj.52.1989>.
- [26] S. Majhi, Applications of Yamaguchi Method to Esterification and Macrolactonization in Total Synthesis of Bioactive Natural Products, *ChemistrySelect* 6 (2021) 4178–4206, <https://doi.org/10.1002/slct.202100206>.
- [27] Y. Okuno, S. Isomura, A. Nishibayashi, A. Hosoi, K. Fukuyama, M. Ohba, K. Takeda, Modified Yamaguchi Reagent: Convenient and Efficient Esterification, *Synth. Commun.* 44 (2014) 2854–2860, <https://doi.org/10.1080/00397911.2014.919659>.
- [28] D.M. Roundhill, Transition Metal and Enzyme Catalyzed Reactions Involving Reactions with Ammonia and Amines, *Chem. Rev.* 92 (1992) 1–27, <https://doi.org/10.1021/cr00009a001>.
- [29] J. Zhao, A.S. Goldman, J.F. Hartwig, Oxidative Addition of Ammonia to Form a Stable Monomeric Amido Hydride Complex, *Science* 307 (2005) 1080–1082, <https://doi.org/10.1126/science.1109389>.
- [30] L. Wu, I. Fleischer, M. Zhang, Q. Liu, R. Franke, R. Jackstell, M. Beller, Using Aqueous Ammonia in Hydroaminomethylation Reactions: Ruthenium-Catalyzed Synthesis of Tertiary Amines, *ChemSusChem* 7 (2014) 3260–3263, <https://doi.org/10.1002/cssc.201402626>.
- [31] T. Itoh, T. Mase, Practical Thiol Surrogates and Protective Groups for Arylthiols for Suzuki–Miyaura Conditions, *J. Org. Chem.* 71 (2006) 2203–2206, <https://doi.org/10.1021/jo052624z>.
- [32] B. Gui, K.-K. Yee, Y.-L. Wong, S.-M. Yiu, M. Zeller, C. Wang, Z. Xu, Tackling Poison and Leach: Catalysis by Dangling Thiol–Palladium Functions within a Porous Metal–Organic Solid, *Chem. Commun.* 51 (2015) 6917–6920, <https://doi.org/10.1039/C5CC000140D>.
- [33] V. Kumar, A. Rana, C.L. Meena, N. Sharma, Y. Kumar, D. Mahajan, Electrophilic Activation of Carboxylic Anhydrides for Nucleophilic Acylation Reactions, *Synthesis* 50 (2018) 3902–3910, <https://doi.org/10.1055/s-0037-1609564>.
- [34] A. Jutand, S. Négri, J.G. de Vries, Rate and Mechanism of the Oxidative Addition of Benzoic Anhydride to Palladium(0) Complexes in DMF, *Eur. J. Inorg. Chem.* 2002 (2002) 1711–1717, [https://doi.org/10.1002/1099-0682\(200207\)2002:7<1711::AID-EJIC1711>3.0.CO;2-X](https://doi.org/10.1002/1099-0682(200207)2002:7<1711::AID-EJIC1711>3.0.CO;2-X).
- [35] J.A. Miller, J.A. Nelson, Oxidative Addition of Carboxylic Acid Anhydrides to Rhodium(I) Phosphine Complexes to produce Novel Rhodium(III) Acyl Derivatives, *Organometallics* 10 (1991) 2958–2961, <https://doi.org/10.1021/om00054a076>.
- [36] G.R. Eastham, R.P. Tooze, B.T. Heaton, J.A. Iggo, R. Whyman, S. Zacchini, Synthesis and Spectroscopic Characterisation of all the Intermediates in the Pd-Catalysed Methoxycarbonylation of Ethene, *Chem. Commun.* (2000) 609–610, <https://doi.org/10.1039/b001110j>.
- [37] W. Clegg, G.R. Eastham, M.R.J. Elsegood, B.T. Heaton, J.A. Iggo, R.P. Tooze, R. Whyman, S. Zacchini, Synthesis and Reactivity of Palladium Hydrido-Solvent Complexes, Including a Key Intermediate in the Catalytic Methoxycarbonylation of Ethene to Methyl Propanoate, *J. Chem. Soc., Dalton Trans.* (2002) 3300–3308, <https://doi.org/10.1039/b202372p>.
- [38] R.P. Tooze, K. Whiston, A.P. Malyan, M.J. Taylor, N.W. Wilson, Evidence for the Hydride Mechanism in the Methoxycarbonylation of Ethene Catalysed by Palladium–Triphenylphosphine Complexes, *J. Chem. Soc., Dalton Trans.* (2000) 3441–3444, <https://doi.org/10.1039/b005232i>.
- [39] S. Ahmad, L.E. Crawford, M. Bühl, Palladium-Catalysed Methoxycarbonylation of Ethene with Bidentate Diphosphine Ligands: a Density Functional Theory Study, *Phys. Chem. Chem. Phys.* 22 (2020) 24330–24336, <https://doi.org/10.1039/D0CP004454G>.
- [40] B. Limburg, Y. Gloaguen, H.M. de Bruijn, E. Drent, E. Bouwman, Palladium-Catalyzed Isomerization/(Cyclo)carbonylation of Pentenamides: a Mechanistic Study of the Chemo- and Regioselectivity, *ChemCatChem* 9 (2017) 2961–2971, <https://doi.org/10.1002/cctc.201700345>.