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Leiden  
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**Towards a sustainable synthesis of aromatic isocyanates : by the palladium diphosphane catalyzed reduction of nitrobenzene; a first step**

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# **Towards a sustainable synthesis of aromatic isocyanates**

by the palladium diphosphane catalyzed reduction of nitrobenzene; a first step

## **PROEFSCHRIFT**

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*The whole is more than the sum of its parts*  
Aristotle, Metaphysica, 384-322 BC

*Seek not to understand that you may believe, but believe that you may understand*  
Saint Augustine, Civitate Dei, 426 AC

*voor mijn ouders,  
voor Lauranne*

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# List of abbreviations

AC	autoclave
ax	axial
Azo	azobenzene
Azoxy	azoxybenzene
bipy	bipyridine
BP	Becke Perdew functional
bpap	1,3-bis(1,3,5,7-tetramethyl-4,6,8-trioxa-2-phospha-amantyl)propane
br	broad (in NMR)
Bu	butyl
cal	Calories (1 cal = 4.184 Joule)
COD	1,4-cyclo-octadiene
COSY	correlation spectroscopy
CPCam	<i>p</i> -cresyl phenyl carbamate
CSD	Cambridge Structural Database
d	doublet (in NMR)
dba	dibenzylidene acetone
dd	double doublet (in NMR)
DFT	density functional theory
DMAN	1,8-bis(dimethylamino)naphthalene (Proton Sponge®)
DMC	dimethyl carbonate
DME	dimethyl ether
DMM	dimethoxy methane
DMO	dimethyl oxalate
DMPU	<i>N,N'</i> -di(3-methylphenyl) urea
DPC	diphenyl carbonate
DPO	<i>N,N'</i> -diphenyl oxalimide
dppb	1,4-bis(diphenylphosphanyl)butane
dppbz	1,2-bis(diphenylphosphanyl)benzene
dppe	1,2-bis(diphenylphosphanyl)ethane
dppe	1,2-bis(diphenylphosphanyl)ethane
dppm	bis(diphenylphosphanyl)methane
dppp	1,3-bis(diphenylphosphanyl)propane
DPU	<i>N,N'</i> -diphenyl urea
EA	elemental analysis
eq	equatorial
Eq(s).	Equation(s)
ESI	electron spray ionization
Et	ethyl
Exp.	experiment
F <sub>5</sub> -L2	1,2-bis(di-pentafluorophenylphosphanyl)ethane
FID	free inductive decay (NMR) or flame ionization detector (GC)
FT	fourier transform
GLC	gas liquid chromatography
h	hour(s)

HOTs	<i>p</i> -toluenesulfonic acid
HPLC	high performance liquid chromatography
<i>i</i> (or <i>iso</i> )	<i>iso</i>
IR	infra red
<i>J</i>	coupling constant (in Hertz)
L2	1,2-bis(diphenylphosphanyl)ethane
L3	1,3-bis(diphenylphosphanyl)propane
L3X	2,2-dimethyl-1,3-bis(diphenylphosphanyl)propane
L4	1,4-bis(diphenylphosphanyl)butane
L4X	4,5-bis(diphenylphosphanyl methyl)-2,2-dimethyl-1,3-dioxolane
L5Fc	1,1'-bis(diphenylphosphanyl)ferrocene
LD50	lethal dose, whereby 50% of a given population dies
M	metal
m	multiplet (in NMR)
<i>m</i>	<i>meta</i>
MBA	<i>N</i> -methylene benzenamine
MDA	4,4'-methylene dianiline
MDI	4,4'-methylene diphenyl diisocyanate
Me	methyl
MEG	mono ethylene glycol
Mes	mesitylene
MF	methyl formate
MMFF	Merck molecular force field
MOF	metal organic framework
MPC	methyl phenylcarbamate
MPPU	3-methylphenyl phenylurea
MS	mass spectrometry
napht	naphtalene
NMR	nuclear magnetic resonance
<i>o</i>	<i>ortho</i>
OAc	acetate
oEtO-L2	1,2-bis(di- <i>o</i> -ethoxyphenylphosphanyl)ethane
oEtO-L3	1,3-bis(di- <i>o</i> -ethoxyphenylphosphanyl)propane
oEtO-L3X <sup>2</sup>	2,2-diethyl-1,3-bis(di- <i>o</i> -ethoxyphenylphosphanyl)propane
oEtO-L4	1,4-bis(di- <i>o</i> -ethoxyphenylphosphanyl)butane
oMe-L3	1,3-bis(di- <i>o</i> -methylphenylphosphanyl)propane
oMeO-L2	1,2-bis(di- <i>o</i> -methoxyphenylphosphanyl)ethane
oMeO-L3	1,3-bis(di- <i>o</i> -methoxyphenylphosphanyl)propane
oMeO-L3X	2,2-dimethyl-1,3-bis(di- <i>o</i> -methoxyphenylphosphanyl)propane
oMeO-L3X <sup>2</sup>	2,2-diethyl-1,3-bis(di- <i>o</i> -methoxyphenylphosphanyl)propane
oMeO-L3X <sup>R</sup>	5,5-bis(di- <i>o</i> -methoxyphenylphosphanyl methyl)-2-cyclohexyl-1,3-dioxane
oMeO-L4	1,4-bis(di- <i>o</i> -methoxyphenylphosphanyl)butane
oMeO-L4X	4,5-bis(di- <i>o</i> -methoxyphenylphosphanyl methyl)-2,2-dimethyl-1,3-dioxolane
oMeO-L5Fc	1,1'-bis(di- <i>o</i> -methoxyphenylphosphanyl)ferrocene
P	pressure in bar
<i>p</i>	<i>para</i>

pbq	parabenoquinone
Ph	phenyl
phen	1,10-phenanthroline
pKa	-log (ionisation constant ( <i>Ka</i> ))
pMeO-L3	1,3-bis(di- <i>p</i> -methoxyphenylphosphanyl)propane
pMeO-L4	1,4-bis(di- <i>p</i> -methoxyphenylphosphanyl)butane
PPA	phenylphosphonic acid
ppm	parts per million
Pr	propyl
rpm	revolutions per minute
s	singlet (in NMR)
Sym.	simulation
t	triplet (in NMR)
TDI	2,4-toluene diisocyanate
<i>tert</i>	<i>tertiary</i>
TFE	2,2,2-trifluoroethanol
TLV	threshold limit value (in mg/kg)
TMBA	2,4,6-trimethylbenzoic acid
tmof	Trimethyl orthoformate
TMS	tetramethylsilane
TOF	turn over frequency (moles substrate / moles catalyst × unit of time)
TON	turn over number (moles substrate / moles catalyst)
TPB	<i>N,N',N''</i> -triphenylbiurea
UHV	ultra high vacuum
UV	ultra violet
$\Delta H_f^\circ$	heat of formation

