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Discontinuous Buckling of Wide Beams and Metabeams

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We uncover how nonlinearities dramatically alter the buckling of elastic beams. First, we show experimentally that sufficiently wide ordinary elastic beams and specifically designed metabeams—beams made from a mechanical metamaterial—exhibit discontinuous buckling, an unstable form of buckling where the postbuckling stiffness is negative. Then we use simulations to uncover the crucial role of nonlinearities, and show that beams made from increasingly nonlinear materials exhibit an increasingly negative postbuckling slope. Finally, we demonstrate that for sufficiently strong nonlinearity, we can observe discontinuous buckling for metabeams as slender as 1% numerically and 5% experimentally.

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Buckling of straight beams under sufficient load F is perhaps the most basic example of an elastic instability. This instability can be captured in models of varying degree of sophistication [1], starting from Euler's elastica which describes the bending of elastic lines and is appropriate for slender beams [2]. Even the simplest analysis gives an excellent estimate of the critical buckling load F_c , crucial for engineering [3]. The relation between F and compressive displacement u for a beam of length L takes the form $(F - F_c)/F_c = Su/L$, with the elastica predicting that the postbuckling slope S equals 1/2, independent of boundary conditions—see Fig. 1(a).

Here we describe how nonlinearities—due to large strains in wide beams or due to strong nonlinearities in metabeams—dramatically alter this postbuckling scenario. In particular we find that sufficiently strong nonlinearities lead to *discontinuous buckling*, a novel form of buckling where the force in the postbuckling regime *decreases* for increasing deformation, so that $S < 0$.

First, we perform experiments on ordinary elastic beams and show that they undergo discontinuous buckling when the beams' aspect ratio exceeds 12%—see Fig. 1(b). Second, we create beams out of a strongly nonlinear mechanical metamaterial, and show that such beams undergo discontinuous buckling when the material's nonlinearity becomes sufficiently strong, even for slender beams—see Fig. 1(c). Third, using finite element simulations, we uncover a significant nonlinear contribution to the total elastic energy of both wide beams and metabeams, which we suggest pushes the beam away from the Euler limit and causes discontinuous buckling. To test this hypothesis, we numerically study a range of metabeams and show that the strength of the nonlinearity of their stress-strain relation and their postbuckling slopes are strongly correlated. Finally, we present numerical evidence that a judicious choice of metamaterial parameters can cause

arbitrarily slender beams to exhibit discontinuous buckling, and experimentally achieve discontinuous buckling for metabeams as slender as 5%. Our work illuminates the crucial role of nonlinearities for buckling, and paves the way for novel strategies where mechanical metamaterials are used to qualitatively change and control the nature of elastic instabilities.

Discontinuous buckling.—We first perform experiments on the buckling of both ordinary elastic beams and metabeams. To minimize gravitational effects we perform density-matched experiments in a bath of water. We rigidly mount the beams (using silicon glue) to the top and bottom plate of an Instron 5965 uniaxial testing device equipped with a 100 N load cell, allowing us to measure the axial force F (accuracy 10^{-4} N) as a function of the axial compressive displacement u (accuracy 10^{-3} mm).

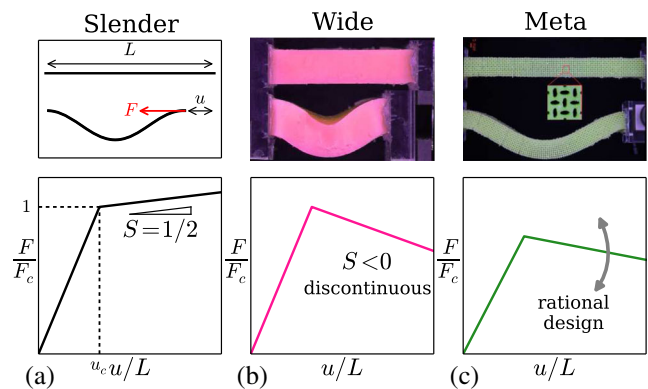


FIG. 1 (color online). Buckling of slender beams, wide beams, and metabeams. (a) Slender beams in their undeformed (top) and buckled (bottom) states. The force displacement curve for slender beams has a postbuckling slope $S = 1/2$. (b) Discontinuous ($S < 0$) buckling of wide beams. (c) Slender metabeams consisting of a nonlinear elastic metamaterial can also exhibit discontinuous buckling.

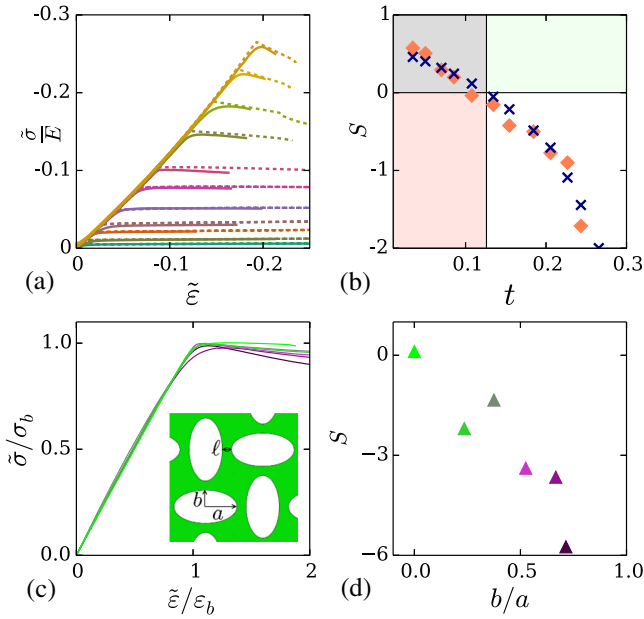


FIG. 2 (color online). Discontinuous buckling. (a) Force-displacement curves for beams with aspect ratios ranging from $t = 0.034$ (lowest curve) to $t = 0.284$ (highest curve) for experiments (solid lines) and finite element simulations (dashed lines). Here, $\bar{\sigma}/E := -F/(Ewd)$ and $\bar{\epsilon} := -u/L$. (b) The postbuckling slope in experiments (orange diamonds) and simulations (blue crosses), S , increasingly deviates from the elastica limit $1/2$ for large t . Discontinuous buckling ($S < 0$) occurs for $t > 0.12$. (c) Force-displacement curves (rescaled by the buckling stress and strain, σ_b and ϵ_b) for metabeams of $t = 0.10$, $\ell = 0.3$, and various values of b/a . Here σ_b and ϵ_b denote the values at buckling. Inset: geometry of our metamaterial. (d) Corresponding postbuckling slope S vs b/a .

The wide beams are solid, rectangular beams of length $L = 45$ mm, depth $d = 35$ mm, and widths ranging from $w = 1.55$ mm to $w = 12.85$ mm (aspect ratios, or thicknesses, $t := w/L$ up to 0.27) [4]. These are created by molding a well-characterized silicon rubber [5]. The metabeams consist of a rubber mechanical metamaterial designed to allow tuning of the effective stress-strain nonlinearity. We take inspiration from a recently proposed mechanical metamaterial, which consists of a 2D elastic slab patterned by a regular array of circular holes. Such a system exhibits an elastic instability under compression leading to a transformation to a pattern of mutually orthogonal ellipses and a sharp kink in the stress-strain relation [6–9]. Here we use instead metamaterials with elliptical holes [Fig. 2(c)], which break rotational symmetry and suppress this elastic instability [10,11], transforming the sharp kink into a controllable nonlinearity of the stress-strain relation. We have created six metabeams ($L = 220$ mm, $d = 29$ mm, $w = 24$ mm, $t = 0.10$, and $E = 1.1 \times 10^6$ Pa) with a varying aspect ratio between the ellipses by 3D printing molds in which we cast a silicon rubber [12]. Each beam contains $9 \times 98 = 882$

holes, where the strongest nonlinearities occur for near-circular holes.

We plot the experimental force-displacement curves and the postbuckling slope S for wide beams in Figs. 2(a) and 2(b), and for metabeams in Figs. 2(c) and 2(d). For all beams, there is an initially near-linear elastic behavior with a sudden departure from linearity as a result of buckling [13]. Our first main result is that for ordinary beams with $t \gtrsim 0.12$, or for metabeams with near-circular holes, the postbuckling slope becomes *negative*. Hence, under increasing load, such beams exhibit *discontinuous buckling*. Note that a negative stiffness is readily observed in other mechanical systems such as buckling shells [3], the Roorda frame, and pipes [18], where it is associated with asymmetric or saddle node bifurcations. Together with wrinkling membranes [19–21], this example is one of the few where a negative stiffness is reported for a mechanical system undergoing a symmetry breaking pitchfork bifurcation.

Numerical approach.—In order to understand discontinuous buckling, we make extensive use of finite element simulations and conduct a fully nonlinear analysis within the commercial package ABAQUS/STANDARD. To calibrate the constitutive relation, we first focus on wide, ordinary beams. These undergo substantial uniaxial compression before buckling, pushing the physics beyond that of simple linear elasticity. Such rubberlike materials are well described by the incompressible neo-Hookean formulation of elasticity, which leads to a nonlinear stress-strain relation [22,23]. In Fig. 2(a) we compare our experimental data to finite element simulations of such a neo-Hookean 3D model, with realistic (fixed) boundary conditions, for $E = 250$ kPa and $\nu = 0.49999$ [24], and find excellent agreement between experiments and simulations, validating the use of this weakly nonlinear model. In the remainder of the Letter we will use 2D (plain strain) simulations [25]: (i) of the full metabeam to extract S ; (ii) of a unit cell with periodic boundary conditions to determine the effective stress-strain relation for a uniaxial test.

Nonlinearity.—We now illustrate and quantify the role of nonlinearity for the stresses and elastic energies in the postbuckling regime, comparing three beams: a slender ordinary beam close to the Euler limit, a wide beam, and a metabeam. In Figs. 3(a)–3(c) we show the effective stress-strain relation of these beams (extracted from our numerical simulations), as well as the range of axial strains and stresses throughout the whole 3D slender and wide beams, and throughout the whole 2D metabeam. To facilitate comparison of the strength of the nonlinearities, all data are taken at $\bar{\epsilon}/\epsilon_b = 120\%$, where ϵ_b denotes the onset of buckling. Figures 3(a) and 3(b) illustrate that while for a slender beam ($t = 0.034$) the strains only span a limited range ($\Delta\bar{\epsilon} = 1.2 \times 10^{-3}$) so that the stresses are not very sensitive to the neo-Hookean nonlinearity, for a wide beam ($t = 0.134$) the strains span a larger range ($\Delta\bar{\epsilon} = 1.8 \times 10^{-1}$) and the stresses thus deviate

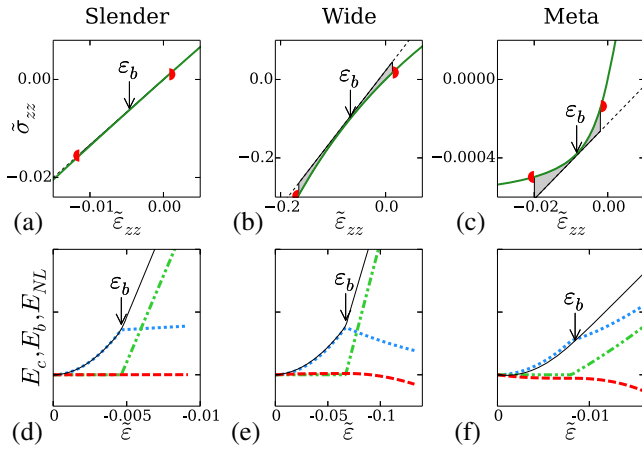


FIG. 3 (color online). (a)–(c) Stresses in 3D slender (a) $L \times d = 45 \text{ mm} \times 35 \text{ mm}$, $t = 0.034$) and wide (b) same $L \times d$, $t = 0.134$) beams and for a 2D metabeam [(c) $t = 0.054$]. The green curves depict the stress-strain relation, the black dashed lines denote linear fits around $\tilde{\varepsilon}_b$, and the red semicircles denote the range of stresses and strains throughout the beams for $\tilde{\varepsilon}/\tilde{\varepsilon}_b = 1.2$. (d)–(f) Energies E_c (dotted, blue line), E_b (dot-dashed, green line), and E_{NL} (dashed, red line) [Eqs. (3)–(5)] and total energy E_t (black) vs. displacement $\tilde{\varepsilon}$. A quadratic fit to E_t in the postbuckling regime gives $\partial^2 E_t / \partial \tilde{\varepsilon}^2 = 1.6 \times 10^{-2}$ (a), -1.1×10^{-1} (b), and -4.4×10^{-2} (c).

significantly from the linear (Euler) case. Moreover, Fig. 3(c) illustrates that metabeams with a strongly nonlinear stress-strain relation exhibit stresses that deviate significantly from the linear case even for small strains. Clearly both the width (setting the range of strains) and the nonlinearity of the material (setting the curvature of the stress-strain relation) play a role in determining the deviations from the Euler limit.

To quantify the role of nonlinearity, we will now determine the contributions to the elastic energy of bending, compression, and nonlinearity in the regime close to the buckling strain ε_b . To do so, we need to determine the constitutive law as well as an equation for the axial strain as a function of x , the horizontal coordinate across the beam width w . For the constitutive law we expand the stress-strain relation to quadratic order around ε_b :

$$\tilde{\sigma}_{zz} = E(\tilde{\varepsilon}_{zz} + \eta(\tilde{\varepsilon}_{zz} - \varepsilon_b)^2), \quad (1)$$

where η quantifies the nonlinearity [26]. The axial strain profile is expanded as

$$\tilde{\varepsilon}_{zz} = \varepsilon + \kappa x, \quad (2)$$

where κ and ε are, respectively, the curvature and the compression of the neutral plane of the beam. Neglecting shear (which can be shown to be subdominant [27]), the elastic energy can then be determined as $E_t = \int dV \int \tilde{\sigma}_{zz} d\tilde{\varepsilon}_{zz} = E_c + E_b + E_{NL}$, with

$$E_b = \frac{Edw^3}{12} \int_0^L ds \kappa^2, \quad (3)$$

$$E_c = Edw \int_0^L ds \varepsilon^2, \quad (4)$$

$$E_{NL} = \eta \frac{Edw}{3} \int_0^L ds \left(\frac{w^2}{4} (\varepsilon - \varepsilon_b) \kappa^2 + (\varepsilon - \varepsilon_b)^3 + \varepsilon_b^3 \right), \quad (5)$$

where s is the curvilinear coordinate of the beam. We note that the elastica only uses E_b , whereas extensible elastica uses both E_b and E_c , but does not take nonlinearities, such as those encountered in neo-Hookean materials, into account [22,23]—consequently, the postbuckling slope in such models remains positive up to unrealistically large aspect ratios [28,29]. We have recently developed a full theoretical description taking E_{NL} into account, which is quantitatively consistent with our experimental and numerical data, and which will appear separately [27].

Here we focus on comparing the contributions of these energies for slender beams, wide beams, and metabeams, and extract κ and ε from the neutral plane or line of the simulated beams [Figs. 3(d)–3(f)]. For the slender beam, the nonlinear term remains small, and after buckling, E_t grows faster than linear so that $S := -(EF_c)^{-1} \partial \tilde{\sigma} / \partial \tilde{\varepsilon} = (1/F_c) \partial^2 E_t / \partial \tilde{\varepsilon}^2$ is positive [Fig. 3(d)], as expected. In contrast, for the wide beam, the nonlinear contribution becomes significant and induces a sublinear increase of the total energy, leading to $S < 0$ [Fig. 3(e)]. For metabeams, the nonlinear contribution becomes similarly important and leads to $S < 0$ also.

We suggest that the significant nonlinear contribution upsets the energy balance and perturbs the beam away from the slender beam limit. Figures 3(d)–3(f) illustrate the opposite nature of the changes in compressive energy between wide beams ($\eta < 0$) and metabeams ($\eta > 0$). Wide beams lower their energy by extending after buckling (in contrast to slender beams), due to the neo-Hookean nonlinearity which is stiffening under compression; metabeams lower their energy by shortening more than slender beams after buckling, due to the constitutive nonlinearity which is softening under compression. In both cases, stronger nonlinearities lead to an increasing deviation from the Euler limit, leading to a change in the beam geometry and eventually to discontinuous buckling.

Tunable nonlinearity in metabeams.—To establish the connection between the nonlinearity of the metamaterial and the postbuckling slope of the metabeams, we perform extensive simulations of our 2D homogeneous metamaterials and metabeams, scanning the metaparameters ℓ and $e := 1 - b/a$ as well as beam thickness t . Figure 4 compares η and S for a range of ℓ and $e := 1 - b/a$, for beams of $t = 0.054$. Clearly a smaller gap between the holes ℓ leads to larger nonlinearities, whereas the trend with e is

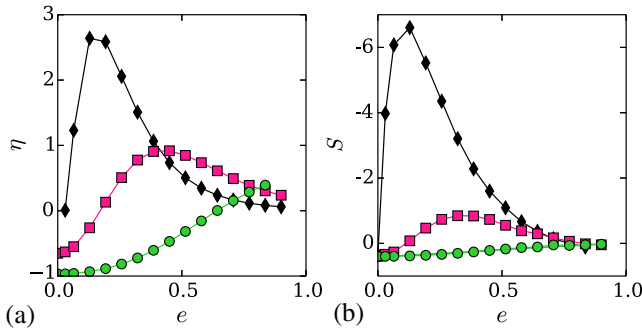


FIG. 4 (color online). Numerical simulations of 2D metabeams of 5.4% aspect ratio ($\varepsilon_b = -0.0096$) and 6×111 holes for the nonlinearity η (a) and postbuckling slope S (b) vs e for $\ell = 0.13$ (black diamonds), $\ell = 0.23$ (pink squares), and $\ell = 0.42$ (green circles). See Ref. [30] for movies.

nonmonotonic. Crucially, the data shows a strong correspondence between η and S , which confirms that for given t , the strength of the nonlinearity is the essential parameter which sets the postbuckling slope, and that a judicious choice of the metaparameters can lead to strongly discontinuous buckling.

Discontinuous buckling of slender beams.—Our scenario suggests that slender beams can exhibit discontinuous buckling when η becomes sufficiently large. We have numerically determined the boundary in the ℓ - e plane between positive and negative S for beams of thicknesses ranging from 9% to 1% [Fig. 5(a)]. As expected, to exhibit

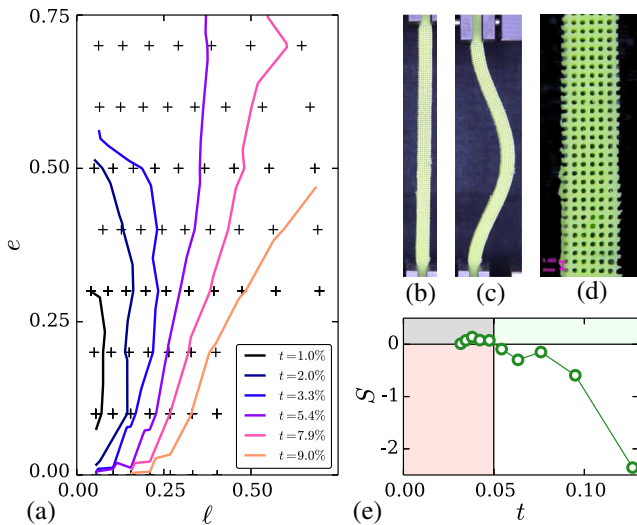


FIG. 5 (color online). Rational design of discontinuous buckling. (a) Boundaries between ordinary (right) and discontinuous (left) buckling in the (e, ℓ, t) parameter space. For each pair of (e, ℓ) values (crosses), simulations for a range of beam thicknesses have been performed. (b)–(d) Large metabeam ($L = 520$ mm, $w = 9.5$ mm, $d = 16.0$ mm, $E = 1.1 \times 10^6$ Pa) with 1980 holes with $e \approx 0.1$ and $\ell \approx 0.2$. (e) Experimental postbuckling slope S vs aspect ratio t .

discontinuous buckling, thinner beams require smaller values of ℓ , tantamount to stronger nonlinearities. Pushing our computational power to the edge, we find numerical examples of $t = 0.01$ beams that exhibit discontinuous buckling—here $\eta \approx 70$. Crucially, our data indicate that the critical value of ℓ scales linearly with t , so that suitable chosen metabeams can exhibit discontinuous buckling for arbitrary small values of the slenderness.

We also used this data to rationally design an experimental metabeam with desired postbuckling behavior. We pick a specific set of metaparameters ($e = 0.1$, $\ell = 0.2$) for which our numerics indicates that discontinuous buckling occurs for a critical aspect ratio $t \gtrsim 5\%$ —see Fig. 5(a). We 3D print a mold consisting of 6×330 pillars (pitch = 1.65 mm) with these parameters, and mold a beam of length 520 mm, width 9.5 mm and 1980 holes—see Figs. 5(b)–5(d). By lateral clamping we vary the effective length L_e of the metabeam, and thus its effective aspect ratio $t_e := 9.5$ mm/ L_e [31]. Figure 5(e) shows that discontinuous buckling sets in for $t_e \gtrsim 5\%$, illustrating the success of our design strategy.

Discussion and outlook.—In this work, we showed how nonlinearity can alter the postbuckling mechanics of buckling: when the product of $|\eta|$ and critical strain is large enough, nonlinearities lead to discontinuous buckling. Whereas Euler theory is asymptotically valid for sufficiently linear materials when the thickness tends to zero, none of its current extensions [28,29] actually predicts such qualitative change of the postinstability for realistic aspect ratios.

Our strategy is generic and opens up pathways for the rational design of other mechanical phenomena. We expect that this approach could be used to design the 2D buckling patterns [32] of metaplates. Could the snapping instability used in microactuators and sensors [33] be tweaked? Could we design metamaterials for which the postbuckling stiffness is larger than 1/2? Finally, we note that most mechanical metamaterials have a beamlike microstructure [10,34–36], and often draw on buckling for their functionality [6–8,37–40]. We envision that tunable microscopic buckling will be of great use for the rational design of hierarchical metamaterials [36,41,42].

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- [26] Clearly this expansion cannot be extended down to $\tilde{\epsilon} = 0$. See Supplemental Material at <http://link.aps.org/supplemental/10.1103/PhysRevLett.115.044301> for the details about the calculation of η in the simple case of uniaxial compression.
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